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ABSTRACT (max 20 lines)

**Purpose:** …

**Methodology/Approach:** …

**Findings:** …

**Research Limitation/Implication:** …

**Originality/Value of paper:** …

**Category:** Please select one (Research paper, Viewpoint, Technical paper, Conceptual paper, Case study, Literature review, General review)

**Keywords:** maximum 5; lower case; separated by semicolons; in terms of specific length, a good rule of thumb is to use keywords that are 3-5 words in length

**Research Areas:** Please select a maximum of two (Management of Technology and Innovation; Quality 4.0; Quality by Design; Quality by Innovation; Quality by Sustainability; Quality Engineering; Quality Management; Quality of Life; Strategic Quality Management)

The ABSTRACT, Category, Keywords, and Research areas must be on the first page.

# Introduction

Submission of a manuscript implies that the work described has not been published before; that it is not under consideration for publication anywhere else; that its publication has been approved by all co-authors, if any, as well as by the responsible authorities – tacitly or explicitly – at the institute where the work has been carried out. Registration and login at www.qip-journal.eu are mandatory for submission of the paper.

All the authors are asked to prepare their papers in compliance with the following guidelines:

* The paper should be written in British English.
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* The title of the paper should be written in Times New Roman 16 pt size, in bold, in Uppercase Characters. The paper should be written in Times New Roman, 13-point size.
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* Files for Figures and Schemes must be provided during submission in a single zip archive and at a sufficiently high resolution (300 dpi or higher). Standard formats are accepted; however, TIFF, JPEG and PDF are preferred.

## Tables

All tables are to be numbered using Arabic numerals. Tables should always be cited in text in consecutive numerical order, e.g., Tab. 1.

For each table, please provide a caption (title) that explains the table's components. The thickness of the table lines is 0.5 pt. Smaller fonts may be used, but no less than 8 pt in size.

Identify any previously published material by referencing the source at the end of the table caption.

Table 1 – Text related to the table (inside table Times New Roman 10)

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Note:

## Figures

Graphics should preferably be black and white or greyscale. Only photographs are allowed in colour. Avoid effects such as shading, outline letters, and so forth. The figure resolution should be at least 300 dpi.

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Keep lettering consistently sized throughout final-sized artwork, usually 8–12 pt in size. Figures must have a 0.5 pt frame.

Figure 1 – Text related to the figure

## Formatting Mathematical Equations

All the paper's mathematical equations must be defined on their first appearance. However, they should not be the first word of any sentence.

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|  | (1) |

Do not capitalise or indent "where" or "with" when listing variables following an equation.

# METHODOLOGY

The research methodology should be described under a separate heading. The significant contribution to the body of knowledge should be clearly stated.

# Chapter title

The title of the chapter should be according to the content: Materials, Methods, Results, which is applicable.

# CONCLUSION

The authors are advised to use a text editor and Microsoft Word (.docx files).

Acknowledgements

Acknowledgements of people, grants, funds, and other relevant information should be placed in a separate section on the title page. The names of funding organisations should be written in full.

REFERENCES

APA 6th Edition style is obligatory.

The recommended editor is EndNote or MS Word Reference Editor. If available, please add the DOI in https://doi.org/... form at the end of the reference.

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Author Contributions

A brief paragraph outlining the author's contributions must be included for research articles with multiple authors. The following statements should be used: e.g. "Conceptualisation, X.X. and Y.Y.; Methodology, X.X.; Software, X.X.; Validation, X.X., Y.Y. and Z.Z.; Formal analysis, X.X.; Investigation, X.X.; Resources, X.X.; Data curation, X.X.; Original draft preparation, X.X.; Review and editing, X.X.; Visualisation, X.X.; Supervision, X.X.; Funding acquisition, Y.Y" Please use which is applicable. Authorship must be limited to those who have contributed substantially to the work reported.

Conflicts of Interest

The authors declare that they have no conflict of interest. The funders had no role in the design of the study, in the collection, analysis, or interpretation of data, in the writing of the manuscript, or in the decision to publish the results.

Disclosure of Artificial Intelligence Assistance

The authors acknowledge the use of artificial intelligence tools in the preparation of this manuscript. Specifically, [insert tool name, e.g., ChatGPT by OpenAI] was utilised to support [e.g., linguistic refinement, summarisation of background literature, or drafting of non-analytical sections]. All AI-assisted content was carefully reviewed, edited, and validated by the authors to ensure scholarly integrity, originality, and compliance with ethical standards. The authors affirm full responsibility for the content of the manuscript, including any material generated or supported by artificial intelligence.

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